substrate **230** (e.g., along the radial width) is a platform for mounting electronics such as chips (e.g., via flip-chip mounting) and for patterning conductive materials (e.g., via deposition techniques) to form electrodes, antenna(e), and/or connections. The substrate **230** and the polymeric material **220** can be approximately cylindrically symmetric about a common central axis. The substrate **230** can have, for example, a diameter of about 10 millimeters, a radial width of about 1 millimeter (e.g., an outer radius 1 millimeter greater than an inner radius), and a thickness of about 50 micrometers. However, these dimensions are provided for example purposes only, and in no way limit the present disclosure. The substrate **230** can be implemented in a variety of different form factors.

[0061] A loop antenna **270**, controller **250**, and bio-interactive electronics **260** are disposed on the embedded substrate **230**. The controller **250** can be a chip including logic elements configured to operate the bio-interactive electronics **260** and the loop antenna **270**. The controller **250** is electrically connected to the loop antenna **270** by interconnects **257** also situated on the substrate **230**. Similarly, the controller **250** is electrically connected to the bio-interactive electronics **260** by an interconnect **251**. The interconnects **251**, **257**, the loop antenna **270**, and any conductive electrodes (e.g., for an electrochemical analyte bio-sensor, etc.) can be formed from conductive materials patterned on the substrate **230** by a process for precisely patterning such materials, such as deposition, lithography, etc. The conductive materials patterned on the substrate **230** can be, for example, gold, platinum, palladium, titanium, carbon, aluminum, copper, silver, silver-chloride, conductors formed from noble materials, metals, combinations of these, etc.

[0062] As shown in FIG. **2**A, which is a view facing the concave surface **226** of the eye-mountable device **210**, the bio-interactive electronics module **260** is mounted to a side of the substrate **230** facing the concave surface **226**. Where the bio-interactive electronics module **260** includes an analyte bio-sensor, for example, mounting such a bio-sensor on the substrate **230** to be close to the concave surface **226** allows the bio-sensor to sense analyte concentrations in tear film near the surface of the eye. However, the electronics, electrodes, etc. situated on the substrate **230** can be mounted to either the "inward" facing side (e.g., situated closest to the concave surface **226**) or the "outward" facing side (e.g., situated closest to the convex surface **224**). Moreover, in some embodiments, some electronic components can be mounted on one side of the substrate **230**, while other electronic components are mounted to the opposing side, and connections between the two can be made through conductive materials passing through the substrate **230**.

[0063] The loop antenna **270** is a layer of conductive material patterned along the flat surface of the substrate to form a flat conductive ring. In some instances, the loop antenna **270** can be formed without making a complete loop. For instance, the loop antenna **270** can have a cutout to allow room for the controller **250** and bio-interactive electronics **260**, as illustrated in FIG. **2**A. However, the loop antenna **270** can also be arranged as a continuous strip of conductive material that wraps entirely around the flat surface of the substrate **230** one or more times. For example, a strip of conductive material with multiple windings can be patterned on the side of the substrate **230** opposite the controller **250** and bio-interactive electronics **260**. Interconnects between the ends of such a wound antenna (e.g., the antenna leads) can be passed through the substrate **230** to the controller **250**.

[0064] FIG. **2**C is a side cross-section view of the example eye-mountable electronic device **210** while mounted to a corneal surface **22** of an eye **10**. FIG. **2**D is a close-in side cross-section view enhanced to show the tear film layers **40**, **42** surrounding the exposed surfaces **224**, **226** of the example eye-mountable device **210**. It is noted that relative dimensions in FIGS. **2**C and **2**D are not necessarily to scale, but have been rendered for purposes of explanation only in describing the arrangement of the example eye-mountable electronic device **210**. For example, the total thickness of the eye-mountable device can be about 200 micrometers, while the thickness of the tear film layers **40**, **42** can each be about 10 micrometers, although this ratio may not be reflected in the drawings. Some aspects are exaggerated to allow for illustration and facilitate explanation.

[0065] The eye **10** includes a cornea **20** that is covered by bringing the upper eyelid **30** and lower eyelid **32** together over the top of the eye **10**. Incident light is received by the eye **10** through the cornea **20**, where light is optically directed to light sensing elements of the eye **10** (e.g., rods and cones, etc.) to stimulate visual perception. The motion of the eyelids **30**, **32** distributes a tear film across the exposed corneal surface **22** of the eye **10**. The tear film is an aqueous solution secreted by the lacrimal gland to protect and lubricate the eye **10**. When the eye-mountable device **210** is mounted in the eye **10**, the tear film coats both the concave and convex surfaces **224**, **226** with an inner layer **40** (along the concave surface **226**) and an outer layer **42** (along the convex layer **224**). The tear film layers **40**, **42** can be about 10 micrometers in thickness and together account for about 10 microliters.

[0066] The tear film layers **40**, **42** are distributed across the corneal surface **22** and/or the convex surface **224** by motion of the eyelids **30**, **32**. For example, the eyelids **30**, **32** raise and lower, respectively, to spread a small volume of tear film across the corneal surface **22** and/or the convex surface **224** of the eye-mountable device **210**. The tear film layer **40** on the corneal surface **22** also facilitates mounting the eye-mountable device **210** by capillary forces between the concave surface **226** and the corneal surface **22**. In some embodiments, the eye-mountable device **210** can also be held over the eye in part by vacuum forces against corneal surface **22** due to the concave curvature of the eye-facing concave surface **226**.

[0067] As shown in the cross-sectional views in FIGS. **2**C and **2**D, the substrate **230** can be inclined such that the flat mounting surfaces of the substrate **230** are approximately parallel to the adjacent portion of the concave surface **226**. As described above, the substrate **230** is a flattened ring with an inward-facing surface **232** (closer to the concave surface **226** of the polymeric material **220**) and an outward-facing surface **234** (closer to the convex surface **224**). The substrate **230** can have electronic components and/or patterned conductive materials mounted to either or both mounting surfaces **232**, **234**. As shown in FIG. **2**D, the bio-interactive electronics **260**, controller **250**, and conductive interconnect **251** are mounted on the inward-facing surface **232** such that the bio-interactive electronics **260** are relatively closer in proximity to the corneal surface **22** than if they were mounted on the outward-facing surface **234**. However, the bio-interactive electronics **260** (and other components) can be mounted on the outward-facing surface **234** of the substrate **230** to be closer to the outer tear film layer **42** than the inner tear film layer **40**.